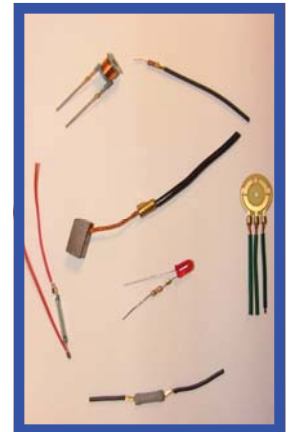
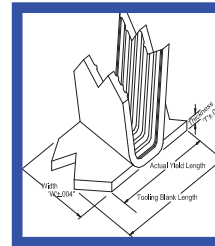
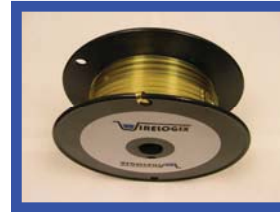


CRIMPING MACHINE DDM MODEL



NON-MAGNET WIRE PIERCING CONTINUOUS SPLICE BAND MATERIAL



DDM MACHINE SPECIFICATIONS

- Press: 1 ton
- Cycle time: 1 second
- Direct drive motor: 220V-50Hz
- CE Approved

OPTIONAL

- Crimping Quality Monitor



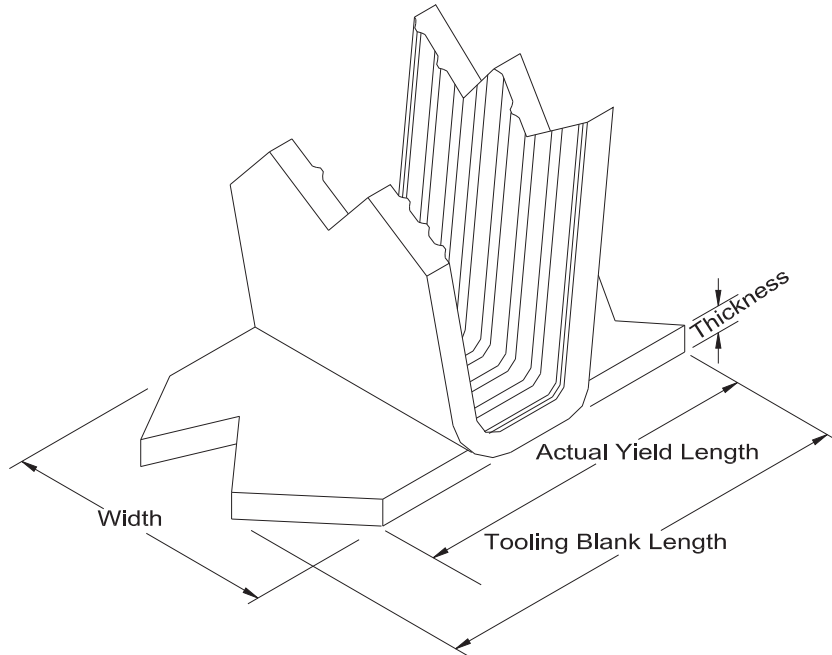
TOOLING SPECIFICATIONS

Standard Toolsets

P/N	CMA Range	mm ²
M01-0134	130 - 800	0.07 - 0.40
M01-0135	400 - 1200	0.20 - 0.60
M01-0090	600 - 1600	0.30 - 0.81
M01-0065	900 - 2600	0.45 - 1.31
M01-0043	1600 - 4000	0.81 - 2.02
M01-0050	2200 - 5200	1.11 - 2.63
M01-0035	3000 - 6750	1.52 - 3.42
M01-0041	4000 - 8500	2.02 - 4.31
M01-0057	5000 - 10000	2.53 - 5.57

Other tooling sizes are available upon request.

NON-MAGNET WIRE PIERCING CONTINUOUS SPLICE BAND MATERIAL



P/N	Width (mm)	Thickness (mm)	Material	Finish	P/N	Width (mm)	Thickness (mm)	Material	Finish
W076T12A	.076 (2)	.012 (0.3)	Copper / Nickel	Natural	W154T16TB	.154 (4)	.016 (0.4)	Brass	Tin plated
W076T12B	.076 (2)	.012 (0.3)	Brass	Natural	W154T18B	.154 (4)	.018 (0.46)	Brass	Natural
W076T16A	.076 (2)	.016 (0.4)	Copper / Nickel	Natural	W154T18TB	.154 (4)	.018 (0.46)	Brass	Tin plated
W076T16B	.076 (2)	.016 (0.4)	Brass	Natural	W154T20B	.154 (4)	.020 (0.5)	Brass	Natural
W076T16TB	.076 (2)	.016 (0.4)	Brass	Tin plated	W154T20TB	.154 (4)	.020 (0.5)	Brass	Tin plated
W076T20B	.076 (2)	.020 (0.5)	Brass	Natural	W154T20TCRS	.154 (4)	.020 (0.5)	CRS	Tin plated
W138T12B	.138 (3.5)	.012 (0.3)	Brass	Natural	W154T24B	.154 (4)	.024 (0.6)	Brass	Natural
W138T12TB	.138 (3.5)	.012 (0.3)	Brass	Tin plated	W154T24TB	.154 (4)	.024 (0.6)	Brass	Tin plated
W138T16A	.138 (3.5)	.016 (0.4)	Copper / Nickel	Natural	W185T18TCRS	.185 (4.6)	.020 (0.5)	CRS	Tin plated
W138T16B	.138 (3.5)	.016 (0.4)	Brass	Natural	W185T24B	.185 (4.6)	.024 (0.6)	Brass	Natural
W138T16TB	.138 (3.5)	.016 (0.4)	Brass	Tin plated	W185T24TB	.185 (4.6)	.024 (0.6)	Brass	Tin plated
W138T18B	.138 (3.5)	.018 (0.46)	Brass	Natural	W185T40B	.185 (4.6)	.040 (1)	Brass	Natural
W138T20B	.138 (3.5)	.020 (0.5)	Brass	Natural	W234T16B	.234 (6)	.016 (0.4)	Brass	Natural
W154T12A	.154 (4)	.012 (0.3)	Copper / Nickel	Natural	W234T20B	.234 (6)	.020 (0.5)	Brass	Natural
W154T12B	.154 (4)	.012 (0.3)	Brass	Natural	W234T25B	.234 (6)	.025 (0.64)	Brass	Natural
W154T16A	.154 (4)	.016 (0.4)	Copper / Nickel	Natural	W330T12B	.330 (8.4)	.012 (0.3)	Brass	Natural
W154T16B	.154 (4)	.016 (0.4)	Brass	Natural	W330T16B	.330 (8.4)	.016 (0.4)	Brass	Natural

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